



INSTRUCTION MANUAL

For Products that include Items:

8-00-7604-BK, 8-00-7704-BK/RD



'EXPOSED RACKS' INSTALLATION GUIDE [8-00-7x04] CROSSBARS
 FOR 2021 – PRESENT (4dr) FORD BRONCO WITH SOFT TOP

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PARTS ID

Description	Part Number	Label on Package	Included	Picture
Crossbar(s)	Any of the following: 8-00-9652-BK 8-00-9752-BK/RD	(see Part number)	(2) crossbars bars	
Hardware for Crossbars	8-00-9927	[none]	(2) pair total, one included in each bracket package	
Mid Brackets	8-00-9938	(see Part number)	(1) pair of brackets (L & R)	
Rear Brackets	8-00-9939	(see Part number)	(1) pair of brackets (L & R)	
Hardware for Brackets	8-00-9940	(see Part number)	(2) packets total (one in each bracket package)	
50mm Bolts		'A'		
Lock Washers		'B'		
Washers		'C'		
Spacers		'D'		
Circle Pads		'E'		

Installation Steps Overview

BEFORE YOU START – LOWER BRONCO SOFT TOP COMPLETELY; REMOVE HARD TOP PLATE IF PRESENT

1. OPEN BOX AND SPREAD OUT THE COMPONENTS. ID THE PARTS AND GET THE TOOLS YOU NEED



2. STICK FOAM TO BOTTOM OF SPACERS; PRE-ASSEMBLE HARDWARE TO BRACKETS



3. INSTALL BRACKETS TO BRONCO FRAME



4. INSTALL CROSSBARS TO BRACKETS



BEFORE YOU START – LOWER BRONCO SOFT TOP COMPLETELY

Follow OEM instructions to lower the soft top completely such that the entire top is open.



IF PRESENT – REMOVE OEM HARD TOP PLATE

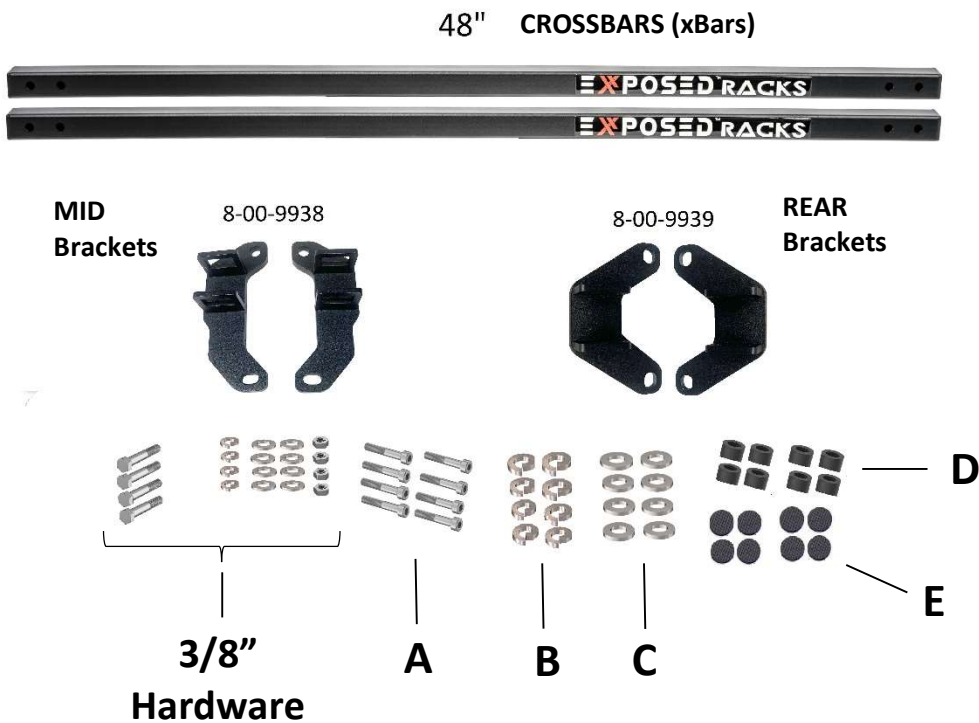
Some Ford Broncos may come with the OEM hard top plate (seen below) – if this is present, remove the plate.



1

STEP 1: OPEN BOX AND SPREAD OUT THE COMPONENTS. ID THE PARTS AND GET THE TOOLS YOU NEED.

A) Open and spread out all of the items from your crossbar package.



B) Get the tools you need

- a. INCLUDED: 6mm Allen Key



- b. NOT INCLUDED: (2) Adjustable Wrenches, Scissors

- i. NOTE: Actual wrench sizes needed are (2)
9/16" (14mm)

9/16"
(14mm)

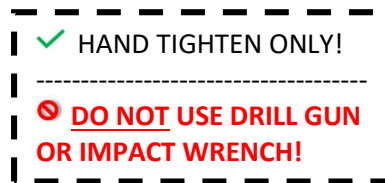


- or -



- ii. PRO TIP: Use ratchet wrenches to make
the job go much quicker

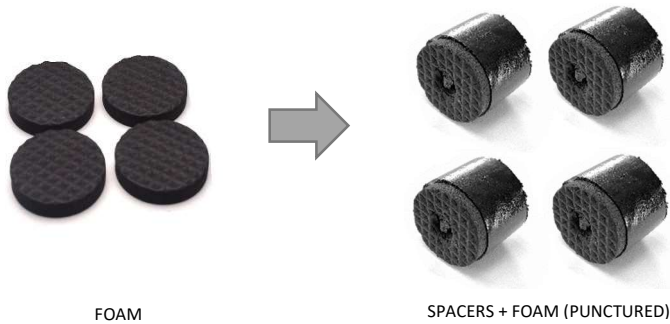
NEVER use power tools or pneumatic tools during installation



2

STICK FOAM TO BOTTOM OF SPACERS; PRE-ASSEMBLY HARDWARE TO BRACKETS

- A) Remove adhesive sticker from Circle Foam pieces and press sticky side of foam to one side of the spacer. Do this for all (4) spacers. Use the allen key to puncture a hole through foam.



Then pre-assemble the hardware to the brackets (as the picture shows). One sample shown below. Do this for all (4) brackets.

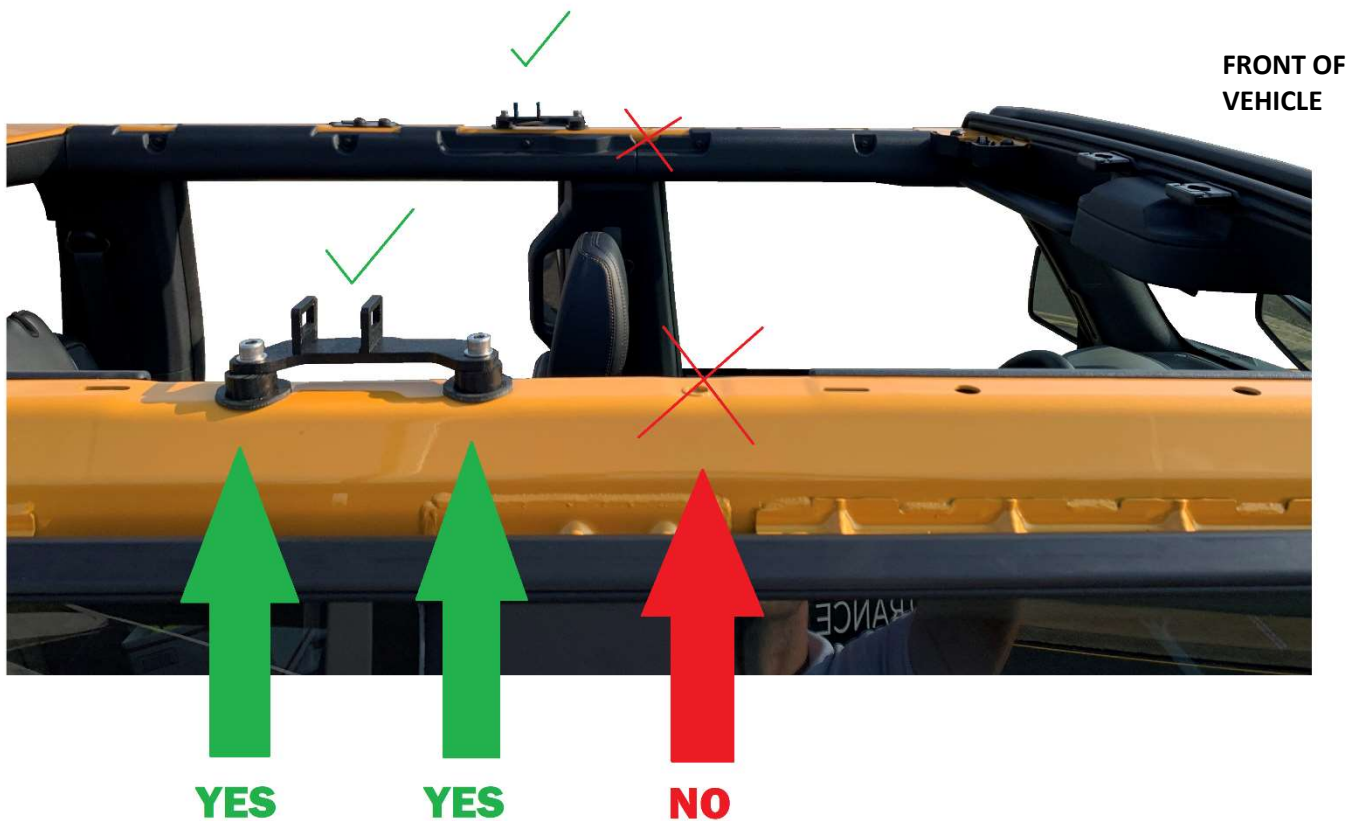


3

FASTEN BRACKETS TO THE VEHICLE FRAME

- A) Install the Mid Brackets (8-00-9938) as shown below in the photo. Be sure:
- Brackets are placed such that the tabs that hold the crossbar are as far back as possible
 - Brackets are placed in the correct holes (i.e NOT the front hole of the 3 options)
 - Brackets are facing the correct way such that crossbar will line up with the holes in the brackets (if done opposite then xbars will not line up properly).

**MUST INSTALL IN THE BACK TWO HOLES
(NOT THE FRONT HOLE)**



- B) Install the Rear Brackets (8-00-9939) as shown below in the photo. Be sure:
- Brackets are facing the correct way such that crossbar will line up with the holes in the brackets (if done opposite then xbars will not line up properly).

SHOWN WITHOUT BOLTS (TO SEE BRACKET DIRECTION)

**REAR OF
VEHICLE**



4

INSTALL CROSSBARS TO BRACKETS

A) Line up crossbars on top of brackets (do not press down into the brackets yet). Ensure the bolt holes on the crossbars will line up with the brackets. **Once the bars are lined up correctly, THEN, AND ONLY THEN, press them down into the brackets.**

- a. Logo on the Mid xbar should face forward toward front of vehicle.
- b. Logo on the Rear xbar should face backward toward the rear of the vehicle

REAR XBAR
Lines up using 'inside' bolt
holes on xbars



MID XBAR
Lines up using 'outside' bolt
holes on xbars



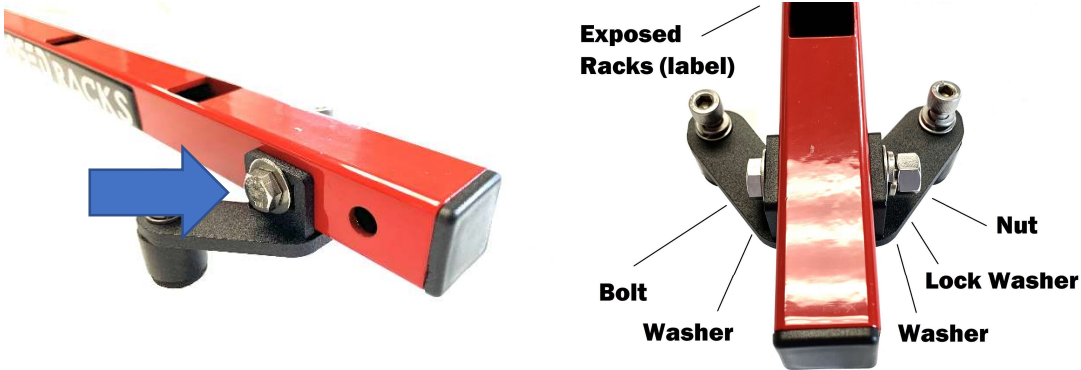
✓ LINE UP BOLT HOLES BEFORE
PRESSING DOWN!

✗ IF BRACKETS WERE INSTALLED
INCORRECTLY, THEN BOLT HOLES WILL
NOT LINE UP!

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- B) Assemble using the 3/8" bolts and hardware as per the picture below.
 - a. The bolt Hex Cap should be on the the same side as the label on the Crossbar.



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CONGRATULATIONS! YOU ARE DONE!

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You can now test close the soft top over the installed crossbars.



Thank you for purchasing this American Made product! We are proud to have you as a customer!



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Optional: USING YOUR XBARS ON THE HARD TOP

- A) This package is capable of fitting the Bronco hard top as well with the correct hard top brackets.
 - a. To mount these two 48” crossbars onto the hard top you need:
 - i. Bronco Factory Roof Rails already installed
 - ii. (2) 8-00-9795
 - iii. (2) 8-00-9799

NOTE: The hard top itself with the factory roof rails can accept many other hard top crossbar options, such as the 48” crossbars packages or the 51” crossbar packages, in the (2) or (3) or (4) EXR package options. However, only the 48” crossbars will work under the soft top (i.e. allow the soft top to close over the crossbars once installed).

To see all Hard Top Options navigate to this webpage:



<https://www.smsparts.com/vehicles-ysmm/2021-2022-ford-bronco-4dr-hard-top-roof-racks>



IMPORTANT: IT IS THE RESPONSIBILITY OF THE INSTALLER/USER TO DECIDE WHERE AND HOW MUCH WEIGHT TO DISTRIBUTE IN ANY ONE LOCATION. OVER EXTENDING A THREADED FOOT IN ONE SPOT WILL CAUSE DAMAGE TO THE ROOF TOP. WHEN INSTALLING FEET AND WHEN PUTTING LOAD ON THE ROOF TOP, TAKE CAUTION TO ALWAYS DISTRIBUTE THE WEIGHT AS MUCH AS POSSIBLE, AND NEVER, NEVER LOWER A FOOT CLOSE TO, ON THE EDGES OF, OR ONTO GLASS ITSELF OR OTHERWISE FRAGILE TOP. WE WILL NOT COVER ANY DAMAGE RELATED TO THIS. WEIGHT CAPACITY IS LIMITED TO VEHICLE'S MAXIMUM STATIC AND DYNAMIC WEIGHT LIMITS. WHEN PUTTING LOAD ON THE ROOF TOP, TAKE CAUTION TO ALWAYS DISTRIBUTE THE WEIGHT AS MUCH AS POSSIBLE. USE COMMON SENSE WHEN INSTALLING AND CARRYING LOADS. EXR CROSSBARS ARE VERY STRONG, BUT INSTALLATION OF CROSSBARS DOES NOT MAKE YOUR VEHICLE INVINCIBLE, AND THEY DO NOT PROTECT YOU IN THE EVENT OF A VEHICLE ROLL OVER OR OTHER IMPACT. PLEASE USE COMMON SENSE.

BEFORE EACH USE (DRIVE), ALWAYS CHECK ALL BOLTS FOR TIGHTNESS AND CHECK THE POSITION AND STRAPS/BOLTS/PINS OF THE LOAD BEING CARRIED. WHENEVER LOADING SOMETHING ON TOP OF THE CROSSBARS FOR THE FIRST TIME YOU SHOULD STOP THE VEHICLE AFTER A FEW MINUTES OF DRIVING TO CHECK/TIGHTEN EVERYTHING (THIS IS FOR ALL ITEMS ON ALL ROOF RACKS, NOT JUST EXR).

Thank you for purchasing Exposed Racks crossbars. Please use these crossbars for awesome activities, take pictures, and share (#exposedracks, @smsautopartsco). Your crossbars were MADE IN AMERICA, and MADE IN PENNSYLVANNIA (not just designed, or assembled... but actually completely made here, by SMS Auto Parts, Co. – from raw steel all the way through to final packaging). You personally supported our dedicated employees as well as Breast Cancer Awareness with your purchase. Our business model is to reinvest into and grow our business and we look forward to having you as a lifetime customer. Sincerely, the 'EXR' Team

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The applications of Exposed Racks crossbars are virtually unlimited. Given the variety of gear and equipment with which these racks may be used, it is impossible for us to give advice on the suitability of our products to a specific application. You are responsible for determining the suitability of our products to your particular application, and that you are installing and using our products in compliance with all local, state, and federal laws and regulations and applicable health and safety standards. All information is published in good faith and for general information purposes only. SMS does not make any warranties about the completeness, reliability and accuracy of this information. All manufacturer names, symbols, and descriptions, used in our images and text are used solely for identification purposes only. It is neither inferred nor implied that any item sold by SMS is a product authorized by or in any way connected with any vehicle manufacturers displayed on this page.

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What Does This Warranty Cover?

This limited warranty covers during the Warranty Period (as defined below) defects in materials and workmanship in products and services purchased from the Site.

What Does This Warranty Not Cover?

This limited warranty does not cover any damages due to: transportation; storage; improper use; failure to follow the product instructions, guidelines or to perform any preventive maintenance; modifications of or any types of repairs to the product and/or a load system carrier other than those authorized by SMS; combination or use with any products, materials, processes, systems or other matter not provided or authorized in writing by SMS Auto Parts, Co.; unauthorized repair; normal wear and tear; cosmetic rust, and scratches; external causes such as accidents, abuse, intentional or unintentional deformation of parts, unlawful vehicle operation, or other actions or events beyond our reasonable control.

What is the Period of Coverage?

This limited warranty starts on the date of your purchase and lasts for a THREE YEAR TIME PERIOD the "**Warranty Period**". The Warranty Period is not extended if we repair or replace a warranted product or re-perform a warranted service. We may change the availability of this limited warranty at our discretion, but any changes will not be retroactive.

What Are Your Remedies Under This Warranty?

With respect to any defective products during the Warranty Period, we will, in our sole discretion, either: (i) repair or replace such products (or the defective part) free of charge or (ii) refund the purchase price of such products.

How Do You Obtain Warranty Service?

To obtain warranty service, you must call 215-310-1917 or email our Customer Service Department at support@smsparts.com during the Warranty Period to obtain an RMA number. No warranty service will be provided without an RMA number. Any refunds will go through the authorized distributor, vendor, seller, retailer, re-seller, or website from where the original parts were purchased. Parts must be purchased from an authorized retailer to qualify for a warranty claim.

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